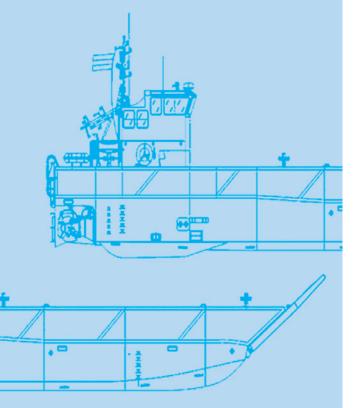
## Case Study

## PROJECT SUPPORT FOR CONSTRUCTION OF THE LANDING HELICOPTER DOCK LCM-1E LANDING CRAFT





## The Project

The LCM-1E type Landing Craft are embarked in Canberra Class Landing Helicopter Dock (LHD) vessels. The landing craft can operate over-the-horizon, as they are equipped with radar navigation, GPS, gyro needle/magnetic compasses, HF communications equipment, VHF and UHF. This allows them to operate up to 20 nautical miles from the mother ship.

The LCM-1E incorporates a stern gate, facilitating the loading and unloading of rolling stock with a limit of 12 tonne maximum for the transfer of vehicles from one barge to another.

The Landing Craft were constructed by Navantia in their shipyard at Cadiz, Spain.

## Project Highlights

2012-13, Teekay was awarded a contract by the Commonwealth to undertake the production monitoring and quality inspections for the construction of 12 Landing Craft. Teekay provided one permanent on-site representative at the shipyard in Cadiz. Onsite responsibilities included:

- Review of the physical progress of the construction of the landing craft.
- Review of production documentation.
- Physical audit of the ships under construction.
- Desktop audit of the Navantia shipyard and BAE production records.
- Complete construction monitoring tasks including inspections of weld and coating, electrical and cable installation, piping installation, mechanical system installation and outfitting.
- Witness the test and set to work activities.